

**Garant****Blind hole machine tap, uncoated, Type: 0,390-27****Order data**

Order number	130040 0,390-27
GTIN	4062406043735
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 27

Thread  $\varnothing$ : 9.91 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 10 mmShank square  $\square$ : 8 mmTapping hole  $\varnothing$ : 9 mm**Technical description**

Threads per inch	27
Standard	DIN 371
Shank square $\square$	8 mm
Number of clamping slots	3
Thread pitch	0.94 mm
Overall length L	100 mm
Tool material	HSS E

Number of cutting edges Z	3
Shank $\varnothing D_s$	10 mm
Thread $\varnothing$	9.91 mm
Thread depth	24.78 mm
Tapping hole $\varnothing$	9 mm
Thread type	UNS
Thread size	0.390-27
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap