

Garant**Blind hole machine tap, uncoated, Type: 1.1/8-7****Order data**

Order number	130040 1.1/8-7
GTIN	4062406044541
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 7

Thread \varnothing : 28.575 mm

Overall length L: 180 mm

Shank \varnothing D_s: 22 mmShank square \square : 18 mmTapping hole \varnothing : 24.87 mm**Technical description**

Thread pitch	3.629 mm
Standard	DIN 376
Tool material	HSS E
Overall length L	180 mm
Number of clamping slots	4
Thread depth	71.44 mm
Thread \varnothing	28.575 mm

Tapping hole Ø	24.87 mm
Shank square □	18 mm
Threads per inch	7
Shank Ø D _s	22 mm
Number of cutting edges Z	4
Thread type	UNC
Thread size	1.1/8-7 UNC
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap