

Garant**Blind hole machine tap, uncoated, Type: 1.3/8-16****Order data**

Order number	130040 1.3/8-16
GTIN	4062406044756
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 33.4 mm

Technical description

Standard	DIN 376
Overall length L	200 mm
Tool material	HSS E
Thread pitch	1.588 mm
Number of cutting edges Z	4
Number of clamping slots	4
Shank square □	22 mm

Threads per inch	16
Shank \varnothing D _s	28 mm
Tapping hole \varnothing	33.4 mm
Thread depth	87.31 mm
Thread \varnothing	34.925 mm
Thread type	UN
Thread size	1.3/8-16 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap