

**Garant**
**Blind hole machine tap, uncoated, Type: 1.1/2-24**

**Order data**

Order number	130040 1.1/2-24
GTIN	4062406044862
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 24

Thread Ø: 38.1 mm

Overall length L: 200 mm

Shank Ø D<sub>s</sub>: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 37.3 mm

**Technical description**

Shank Ø D <sub>s</sub>	32 mm
Thread depth	95.25 mm
Thread Ø	38.1 mm
Number of clamping slots	4
Overall length L	200 mm
Shank square □	24 mm
Tool material	HSS E

Thread pitch	1.058 mm
Standard	DIN 376
Tapping hole Ø	37.3 mm
Number of cutting edges Z	4
Threads per inch	24
Thread type	UNS
Thread size	1.1/2-24 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap