

**Garant****Left-hand thread through hole machine tap, TiN, Type: 3/8-40****Order data**

Order number	130036 3/8-40
GTIN	4062406041410
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread  $\varnothing$ : 9.525 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 10 mmShank square  $\square$ : 8 mmTapping hole  $\varnothing$ : 9 mm**Technical description**

Shank square $\square$	8 mm
Thread depth	28.59 mm
Number of clamping slots	3
Overall length L	100 mm
Thread pitch	0.635 mm
Tool material	HSS E
Standard	DIN 371

Threads per inch	40
Number of cutting edges Z	3
Tapping hole Ø	9 mm
Shank Ø D <sub>s</sub>	10 mm
Thread Ø	9.525 mm
Thread type	UNS-LH
Thread size	3/8-40 UNS LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap