

Garant**Left-hand thread through hole machine tap, TiN, Type: 3/4-20****Order data**

Order number	130036 3/4-20
GTIN	4062406041878
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 19.05 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 14 mmShank square \square : 11 mmTapping hole \varnothing : 18 mm**Technical description**

Shank square \square	11 mm
Thread depth	57.15 mm
Thread \varnothing	19.05 mm
Number of cutting edges Z	3
Standard	DIN 376
Thread pitch	1.27 mm
Shank $\varnothing D_s$	14 mm

Tool material	HSS E
Tapping hole Ø	18 mm
Number of clamping slots	3
Threads per inch	20
Overall length L	125 mm
Thread type	UNEF-LH
Thread size	3/4-20 UNEF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap