

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.5/16-18

Order data

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|--------------|------------------|
| Order number | 130036 1.5/16-18 |
| GTIN | 4062406042455 |
| Item class | 10N |

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 33.338 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 28 mm
 Shank square \square : 22 mm
 Tapping hole \varnothing : 32.1 mm

Technical description

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|------------------------------------|-----------|
| Shank square \square | 22 mm |
| Shank \varnothing D _s | 28 mm |
| Overall length L | 200 mm |
| Thread depth | 66.69 mm |
| Tapping hole \varnothing | 32.1 mm |
| Thread \varnothing | 33.338 mm |
| Threads per inch | 18 |

| | |
|----------------------------------|--|
| Tool material | HSS E |
| Number of cutting edges Z | 4 |
| Standard | DIN 376 |
| Number of clamping slots | 4 |
| Thread pitch | 1.411 mm |
| Thread type | UNEF-LH |
| Thread size | 1.5/16-18 UNEF LH |
| Coating | TiN |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |