

Garant
Left-hand thread through hole machine tap, TiN, Type: NO.1-64

Order data

Order number	130036 NO.1-64
GTIN	4062406040970
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 64
 Thread \varnothing : 1.85 mm
 Overall length L: 45 mm
 Shank \varnothing D_s: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 1.5 mm

Technical description

Number of cutting edges Z	2
Tool material	HSS E
Thread pitch	0.399 mm
Tapping hole \varnothing	1.5 mm
Threads per inch	64
Thread depth	5.55 mm
Overall length L	45 mm

Shank $\varnothing D_s$	2.8 mm
Shank square \square	2.1 mm
Thread \varnothing	1.85 mm
Standard	DIN 371
Number of clamping slots	2
Thread type	UNC-LH
Thread size	1-64 UNC LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap