

Garant**Left-hand thread through hole machine tap, TiN, Type: NO.4-40****Order data**

Order number	130036 NO.4-40
GTIN	4062406041038
Item class	10N

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread Ø: 2.85 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.27 mm

Technical description

Thread Ø	2.85 mm
Overall length L	56 mm
Thread depth	8.55 mm
Standard	DIN 371
Threads per inch	40
Thread pitch	0.635 mm
Shank square □	2.7 mm

Number of clamping slots	3
Tapping hole Ø	2.27 mm
Number of cutting edges Z	3
Shank Ø D _s	3.5 mm
Tool material	HSS E
Thread type	UNC-LH
Thread size	4-40 UNC LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap