

Garant
Left-hand thread through hole machine tap, TiN, Type: 7/8-24

Order data

Order number	130036 7/8-24
GTIN	4062406041977
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 24
 Thread \varnothing : 22.23 mm
 Overall length L: 140 mm
 Shank \varnothing D_s: 18 mm
 Shank square \square : 14.5 mm
 Tapping hole \varnothing : 21.2 mm

Technical description

Thread pitch	1.058 mm
Overall length L	140 mm
Shank square \square	14.5 mm
Tool material	HSS E
Tapping hole \varnothing	21.2 mm
Standard	DIN 376
Threads per inch	24

Thread depth	66.69 mm
Shank $\varnothing D_s$	18 mm
Number of cutting edges Z	3
Thread \varnothing	22.23 mm
Number of clamping slots	3
Thread type	UNS-LH
Thread size	7/8-24 UNS LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap