

Garant**Left-hand thread through hole machine tap, TiN, Type: 13/16-12****Order data**

Order number	130036 13/16-12
GTIN	4062406041953
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UN-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 12
Thread \varnothing : 20.638 mm
Overall length L: 140 mm
Shank \varnothing D_s: 18 mm
Shank square \square : 14.5 mm
Tapping hole \varnothing : 18.6 mm

Technical description

Thread \varnothing	20.638 mm
Thread depth	41.3 mm
Standard	DIN 376
Tapping hole \varnothing	18.6 mm
Overall length L	140 mm
Threads per inch	12
Tool material	HSS E

Shank square □	14.5 mm
Shank Ø D _s	18 mm
Number of clamping slots	3
Thread pitch	2.117 mm
Number of cutting edges Z	3
Thread type	UN-LH
Thread size	13/16-12 UN LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap