

Garant**Left-hand thread through hole machine tap, TiN, Type: 1.13/16-16****Order data**

Order number	130036 1.13/16-16
GTIN	4062406042981
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread \varnothing : 46.037 mm

Overall length L: 250 mm

Shank \varnothing D_s: 36 mmShank square \square : 29 mmTapping hole \varnothing : 44.5 mm**Technical description**

Shank square \square	29 mm
Shank \varnothing D _s	36 mm
Thread depth	92 mm
Standard	DIN 376
Overall length L	250 mm
Thread pitch	1.588 mm
Thread \varnothing	46.037 mm

Tapping hole Ø	44.5 mm
Number of clamping slots	4
Threads per inch	16
Number of cutting edges Z	4
Tool material	HSS E
Thread type	UN-LH
Thread size	1.13/16-16 UN LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap