

**Garant**
**Left-hand thread through hole machine tap, TiN, Type: NO.1-72**

**Order data**

Order number	130036 NO.1-72
GTIN	4062406040963
Item class	10N

**Description**
**Note:**

Delivery time: 91 calendar days  
 Minimum order quantity: 25 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNF-LH  
 Tool material: HSS E  
 Standard: DIN 371  
 Threads per inch: 72  
 Thread  $\varnothing$ : 1.85 mm  
 Overall length L: 45 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 2.8 mm  
 Shank square  $\square$ : 2.1 mm  
 Tapping hole  $\varnothing$ : 1.55 mm

**Technical description**

Shank $\varnothing$ D <sub>s</sub>	2.8 mm
Overall length L	45 mm
Thread $\varnothing$	1.85 mm
Threads per inch	72
Standard	DIN 371
Tool material	HSS E
Number of clamping slots	2

Thread pitch	0.353 mm
Tapping hole Ø	1.55 mm
Number of cutting edges Z	2
Thread depth	5.55 mm
Shank square □	2.1 mm
Thread type	UNF-LH
Thread size	1-72 UNF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap