

**Garant**
**Blind hole machine tap, uncoated, Type: 1.3/4-16**

**Order data**

|              |                 |
|--------------|-----------------|
| Order number | 130040 1.3/4-16 |
| GTIN         | 4062406045159   |
| Item class   | 10N             |

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread Ø: 44.45 mm

Overall length L: 220 mm

Shank Ø D<sub>s</sub>: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 43 mm

**Technical description**

|                          |          |
|--------------------------|----------|
| Overall length L         | 220 mm   |
| Standard                 | DIN 376  |
| Shank Ø D <sub>s</sub>   | 36 mm    |
| Tapping hole Ø           | 43 mm    |
| Thread pitch             | 1.588 mm |
| Number of clamping slots | 4        |
| Thread Ø                 | 44.45 mm |

|                                  |  |
|----------------------------------|--|
| Tool material                    | HSS E                                  |
| Thread depth                     | 111.1 mm                               |
| Number of cutting edges Z        | 4                                      |
| Threads per inch                 | 16                                     |
| Shank square □                   | 29 mm                                  |
| Thread type                      | UN                                     |
| Thread size                      | 1.3/4-16 UN                            |
| Coating                          | uncoated                               |
| Flank angle                      | 60 °                                   |
| Thread standard                  | ASME B1.1                              |
| Tolerance class                  | 1B                                     |
| Tolerance class                  | 2B +0.20                               |
| Tolerance class                  | 2B +0.10                               |
| Tolerance class                  | 3B                                     |
| Tolerance class                  | 2B                                     |
| Tolerance class                  | 2B +0.05                               |
| Taper lead form                  | C                                      |
| Shank                            | Plain shank with h9                    |
| Through-coolant                  | no                                     |
| Application for type of drilling | up to 2×D for blind holes              |
| Cutting direction                | right-hand                             |
| Type of threading tool           | Machine tap for conventional machining |
| Colour ring                      | without                                |
| Type of product                  | Tap                                    |