

Garant
Blind hole machine tap, uncoated, Type: 1.15/16-20

Order data

Order number	130040 1.15/16-20
GTIN	4062406045326
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread Ø: 49.212 mm

Overall length L: 250 mm

Shank Ø D_s: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 48 mm

Technical description

Standard	DIN 376
Thread Ø	49.212 mm
Thread pitch	1.27 mm
Number of cutting edges Z	4
Shank square □	32 mm
Threads per inch	20
Shank Ø D _s	40 mm

Thread depth	123 mm
Overall length L	250 mm
Tapping hole Ø	48 mm
Number of clamping slots	4
Tool material	HSS E
Thread type	UN
Thread size	1.15/16-20 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap