

Garant
Blind hole machine tap, uncoated, Type: 1.7/16-8

Order data

Order number	130040 1.7/16-8
GTIN	4062406044855
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 36.512 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 33.5 mm

Technical description

Tool material	HSS E
Standard	DIN 376
Thread Ø	36.512 mm
Number of cutting edges Z	4
Thread pitch	3.175 mm
Number of clamping slots	4
Overall length L	200 mm

Shank $\varnothing D_s$	28 mm
Thread depth	91.28 mm
Threads per inch	8
Tapping hole \varnothing	33.5 mm
Shank square \square	22 mm
Thread type	UN
Thread size	1.7/16-8 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap