

Garant
Blind hole machine tap, uncoated, Type: 1.1/8-12

Order data

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|--------------|-----------------|
| Order number | 130040 1.1/8-12 |
| GTIN | 4062406044510 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 28.575 mm

Overall length L: 180 mm

Shank Ø D_s: 22 mm

Shank square □: 18 mm

Tapping hole Ø: 26.5 mm

Technical description

| | |
|---------------------------|----------|
| Thread pitch | 2.117 mm |
| Shank square □ | 18 mm |
| Overall length L | 180 mm |
| Standard | DIN 376 |
| Number of clamping slots | 4 |
| Threads per inch | 12 |
| Number of cutting edges Z | 4 |

| | |
|----------------------------------|--|
| Thread depth | 71.44 mm |
| Tapping hole Ø | 26.5 mm |
| Thread Ø | 28.575 mm |
| Tool material | HSS E |
| Shank Ø D _s | 22 mm |
| Thread type | UNF |
| Thread size | 1.1/8-12 UNF |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2xD for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |