

**Garant****Left-hand thread through hole machine tap, TiN, Type: NO.10-24****Order data**

Order number	130036 NO.10-24
GTIN	4062406041168
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 24

Thread  $\varnothing$ : 4.83 mm

Overall length L: 70 mm

Shank  $\varnothing$  D<sub>s</sub>: 6 mmShank square  $\square$ : 4.9 mmTapping hole  $\varnothing$ : 3.82 mm**Technical description**

Number of clamping slots	3
Thread pitch	1.058 mm
Shank $\varnothing$ D <sub>s</sub>	6 mm
Overall length L	70 mm
Threads per inch	24
Shank square $\square$	4.9 mm
Thread depth	14.49 mm

Tool material	HSS E
Thread Ø	4.83 mm
Tapping hole Ø	3.82 mm
Number of cutting edges Z	3
Standard	DIN 371
Thread type	UNC-LH
Thread size	10-24 UNC LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap