

**Garant**
**Blind hole machine tap, uncoated, Type: 1.15/16-8**

**Order data**

Order number	130040 1.15/16-8
GTIN	4062406045357
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 49.212 mm

Overall length L: 250 mm

Shank Ø D<sub>s</sub>: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 46.2 mm

**Technical description**

Number of cutting edges Z	4
Thread depth	123 mm
Standard	DIN 376
Tapping hole Ø	46.2 mm
Thread pitch	3.175 mm
Overall length L	250 mm
Tool material	HSS E

Number of clamping slots	4
Shank $\varnothing D_s$	40 mm
Shank square $\square$	32 mm
Thread $\varnothing$	49.212 mm
Threads per inch	8
Thread type	UN
Thread size	1.15/16-8 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap