

Garant**Left-hand thread through hole machine tap, TiN, Type: NO.5-44****Order data**

Order number	130036 NO.5-44
GTIN	4062406041045
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 44

Thread \varnothing : 3.18 mm

Overall length L: 56 mm

Shank \varnothing D_s: 3.5 mmShank square \square : 2.7 mmTapping hole \varnothing : 2.7 mm**Technical description**

Thread pitch	0.577 mm
Shank \varnothing D _s	3.5 mm
Tool material	HSS E
Thread depth	9.54 mm
Threads per inch	44
Overall length L	56 mm
Thread \varnothing	3.18 mm

Number of clamping slots	3
Standard	DIN 371
Shank square □	2.7 mm
Tapping hole Ø	2.7 mm
Number of cutting edges Z	3
Thread type	UNF-LH
Thread size	5-44 UNF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap