

Garant
Blind hole machine tap, uncoated, Type: 1.3/8-8

Order data

Order number	130040 1.3/8-8
GTIN	4062406044794
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread \varnothing : 34.925 mm

Overall length L: 200 mm

Shank \varnothing D_s: 28 mm

Shank square \square : 22 mm

Tapping hole \varnothing : 31.9 mm

Technical description

Shank square \square	22 mm
Tapping hole \varnothing	31.9 mm
Threads per inch	8
Thread depth	87.31 mm
Number of clamping slots	4
Overall length L	200 mm
Shank \varnothing D _s	28 mm

Thread pitch	3.175 mm
Thread Ø	34.925 mm
Tool material	HSS E
Standard	DIN 376
Number of cutting edges Z	4
Thread type	UN
Thread size	1.3/8-8 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap