

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.15/16-12

Order data

Order number	130036 1.15/16-12
GTIN	4062406043100
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 12
 Thread \varnothing : 49.212 mm
 Overall length L: 250 mm
 Shank \varnothing D_s: 40 mm
 Shank square □: 32 mm
 Tapping hole \varnothing : 47.2 mm

Technical description

Thread \varnothing	49.212 mm
Shank \varnothing D _s	40 mm
Thread pitch	2.117 mm
Tool material	HSS E
Overall length L	250 mm
Number of cutting edges Z	4
Tapping hole \varnothing	47.2 mm

Thread depth	98.4 mm
Number of clamping slots	4
Threads per inch	12
Shank square □	32 mm
Standard	DIN 376
Thread type	UN-LH
Thread size	1.15/16-12 UN LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap