

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.9/16-12

Order data

Order number	130036 1.9/16-12
GTIN	4062406042745
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 39.688 mm

Overall length L: 200 mm

Shank \varnothing D_s: 32 mm

Shank square \square : 24 mm

Tapping hole \varnothing : 37.7 mm

Technical description

Number of cutting edges Z	4
Shank square \square	24 mm
Standard	DIN 376
Thread pitch	2.117 mm
Threads per inch	12
Number of clamping slots	4
Thread depth	79.38 mm

Overall length L	200 mm
Shank $\varnothing D_s$	32 mm
Tapping hole \varnothing	37.7 mm
Tool material	HSS E
Thread \varnothing	39.688 mm
Thread type	UN-LH
Thread size	1.9/16-12 UN LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap