

Garant
Left-hand thread through hole machine tap, TiN, Type: NO.6-32

Order data

Order number	130036 NO.6-32
GTIN	4062406041076
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 32
 Thread \varnothing : 3.51 mm
 Overall length L: 56 mm
 Shank \varnothing D_s: 4 mm
 Shank square □: 3 mm
 Tapping hole \varnothing : 2.77 mm

Technical description

Tapping hole \varnothing	2.77 mm
Number of clamping slots	3
Thread depth	10.53 mm
Number of cutting edges Z	3
Overall length L	56 mm
Threads per inch	32
Tool material	HSS E

Shank $\varnothing D_s$	4 mm
Shank square \square	3 mm
Thread pitch	0.794 mm
Thread \varnothing	3.51 mm
Standard	DIN 371
Thread type	UNC-LH
Thread size	6-32 UNC LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap