

Garant**Blind hole machine tap, uncoated, Type: 1.3/16-12****Order data**

Order number	130040 1.3/16-12
GTIN	4062406044572
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 30.162 mm

Overall length L: 180 mm

Shank \varnothing D_s: 22 mm

Shank square □: 18 mm

Tapping hole \varnothing : 28.2 mm**Technical description**

Tool material	HSS E
Thread \varnothing	30.162 mm
Thread pitch	2.117 mm
Number of clamping slots	4
Threads per inch	12
Overall length L	180 mm
Shank \varnothing D _s	22 mm

Standard	DIN 376
Tapping hole \varnothing	28.2 mm
Number of cutting edges Z	4
Thread depth	75.4 mm
Shank square \square	18 mm
Thread type	UN
Thread size	1.3/16-12 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap