

Garant**Blind hole machine tap, uncoated, Type: 1.5/16-12****Order data**

Order number	130040 1.5/16-12
GTIN	4062406044718
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 33.338 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 31.3 mm

Technical description

Thread depth	83.3 mm
Tool material	HSS E
Shank square □	22 mm
Tapping hole Ø	31.3 mm
Thread pitch	2.117 mm
Number of cutting edges Z	4
Overall length L	200 mm

Standard	DIN 376
Threads per inch	12
Shank $\varnothing D_s$	28 mm
Thread \varnothing	33.338 mm
Number of clamping slots	4
Thread type	UN
Thread size	1.5/16-12 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap