

Garant
Blind hole machine tap, uncoated, Type: 1.1/8-16

Order data

Order number	130040 1.1/8-16
GTIN	4062406044497
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread \varnothing : 28.575 mm

Overall length L: 180 mm

Shank \varnothing D_s: 22 mm

Shank square □: 18 mm

Tapping hole \varnothing : 27.1 mm

Technical description

Thread depth	71.44 mm
Standard	DIN 376
Shank \varnothing D _s	22 mm
Shank square □	18 mm
Number of clamping slots	4
Thread pitch	1.588 mm
Number of cutting edges Z	4

Threads per inch	16
Tapping hole Ø	27.1 mm
Overall length L	180 mm
Tool material	HSS E
Thread Ø	28.575 mm
Thread type	UN
Thread size	1.1/8-16 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap