

Garant
Left-hand thread through hole machine tap, TiN, Type: 7/8-12

Order data

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|--------------|---------------|
| Order number | 130036 7/8-12 |
| GTIN | 4062406042028 |
| Item class | 10N |

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 22.23 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 20.2 mm

Technical description

| | |
|----------------------------|----------|
| Thread \varnothing | 22.23 mm |
| Tapping hole \varnothing | 20.2 mm |
| Threads per inch | 12 |
| Thread pitch | 2.117 mm |
| Number of cutting edges Z | 3 |
| Shank square \square | 14.5 mm |
| Number of clamping slots | 3 |

| | |
|----------------------------------|--|
| Shank $\varnothing D_s$ | 18 mm |
| Standard | DIN 376 |
| Overall length L | 140 mm |
| Thread depth | 66.69 mm |
| Tool material | HSS E |
| Thread type | UN-LH |
| Thread size | 7/8-12 UN LH |
| Coating | TiN |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |