

Garant**Blind hole machine tap, uncoated, Type: 1.3/4-8****Order data**

Order number	130040 1.3/4-8
GTIN	4062406045197
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 44.45 mm

Overall length L: 220 mm

Shank Ø D_s: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 41.4 mm

Technical description

Thread Ø	44.45 mm
Thread pitch	3.175 mm
Threads per inch	8
Tool material	HSS E
Thread depth	111.1 mm
Number of clamping slots	4
Shank square □	29 mm

Tapping hole Ø	41.4 mm
Number of cutting edges Z	4
Shank Ø D _s	36 mm
Overall length L	220 mm
Standard	DIN 376
Thread type	UN
Thread size	1.3/4-8 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap