

**Garant****Left-hand thread through hole machine tap, TiN, Type: 3/8-24****Order data**

Order number	130036 3/8-24
GTIN	4062406041458
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 24

Thread  $\varnothing$ : 9.525 mm

Overall length L: 100 mm

Shank  $\varnothing$  D<sub>s</sub>: 10 mmShank square  $\square$ : 8 mmTapping hole  $\varnothing$ : 8.5 mm**Technical description**

Shank $\varnothing$ D <sub>s</sub>	10 mm
Thread pitch	1.058 mm
Threads per inch	24
Tool material	HSS E
Number of cutting edges Z	3
Overall length L	100 mm
Standard	DIN 371

Thread depth	28.59 mm
Shank square □	8 mm
Number of clamping slots	3
Tapping hole Ø	8.5 mm
Thread Ø	9.525 mm
Thread type	UNF-LH
Thread size	3/8-24 UNF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap