

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.15/16-20

Order data

Order number	130036 1.15/16-20
GTIN	4062406043087
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread Ø: 49.212 mm

Overall length L: 250 mm

Shank Ø D_s: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 48 mm

Technical description

Number of clamping slots	4
Shank square □	32 mm
Thread depth	98.4 mm
Overall length L	250 mm
Tapping hole Ø	48 mm
Thread pitch	1.27 mm
Tool material	HSS E

Number of cutting edges Z	4
Standard	DIN 376
Thread Ø	49.212 mm
Shank Ø D _s	40 mm
Threads per inch	20
Thread type	UN-LH
Thread size	1.15/16-20 UN LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap