

Garant
Left-hand thread through hole machine tap, TiN, Type: 1.3/8-6

Order data

Order number	130036 1.3/8-6
GTIN	4062406042561
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 6
 Thread \varnothing : 34.925 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 28 mm
 Shank square □: 22 mm
 Tapping hole \varnothing : 30.6 mm

Technical description

Number of clamping slots	4
Shank \varnothing D _s	28 mm
Threads per inch	6
Thread pitch	4.233 mm
Overall length L	200 mm
Thread \varnothing	34.925 mm
Number of cutting edges Z	4
Standard	DIN 376

Tapping hole Ø	30.6 mm
Shank square □	22 mm
Thread depth	69.85 mm
Tool material	HSS E
Thread type	UNC-LH
Thread size	1.3/8-6 UNC LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap