

**Garant****Left-hand thread through hole machine tap, TiN, Type: 7/8-14****Order data**

Order number	130036 7/8-14
GTIN	4062406042011
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread  $\varnothing$ : 22.23 mm

Overall length L: 140 mm

Shank  $\varnothing$  D<sub>s</sub>: 18 mmShank square  $\square$ : 14.5 mmTapping hole  $\varnothing$ : 20.4 mm**Technical description**

Shank $\varnothing$ D <sub>s</sub>	18 mm
Number of cutting edges Z	3
Thread pitch	1.814 mm
Thread depth	66.69 mm
Threads per inch	14
Tool material	HSS E
Thread $\varnothing$	22.23 mm

Standard	DIN 376
Number of clamping slots	3
Overall length L	140 mm
Shank square □	14.5 mm
Tapping hole Ø	20.4 mm
Thread type	UNF-LH
Thread size	7/8-14 UNF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap