

Garant
Blind hole machine tap, uncoated, Type: 1.3/8-10

Order data

| | |
|--------------|-----------------|
| Order number | 130040 1.3/8-10 |
| GTIN | 4062406044787 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 10

Thread \varnothing : 34.925 mm

Overall length L: 200 mm

Shank \varnothing D_s: 28 mm

Shank square \square : 22 mm

Tapping hole \varnothing : 32.6 mm

Technical description

| | |
|------------------------------------|-----------|
| Standard | DIN 376 |
| Thread pitch | 2.54 mm |
| Overall length L | 200 mm |
| Thread \varnothing | 34.925 mm |
| Shank \varnothing D _s | 28 mm |
| Shank square \square | 22 mm |
| Tool material | HSS E |

| | |
|----------------------------------|----------------------------------------|
| Number of clamping slots | 4 |
| Thread depth | 87.31 mm |
| Number of cutting edges Z | 4 |
| Threads per inch | 10 |
| Tapping hole Ø | 32.6 mm |
| Thread type | UNS |
| Thread size | 1.3/8-10 UNS |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |