

**Garant**
**Left-hand thread through hole machine tap, TiN, Type: 1/2-27**

**Order data**

Order number	130036 1/2-27
GTIN	4062406041588
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNS-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 27  
 Thread  $\varnothing$ : 12.7 mm  
 Overall length L: 110 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 11 mm  
 Shank square  $\square$ : 9 mm  
 Tapping hole  $\varnothing$ : 11.85 mm

**Technical description**

Thread $\varnothing$	12.7 mm
Shank square $\square$	9 mm
Overall length L	110 mm
Tool material	HSS E
Shank $\varnothing$ D <sub>s</sub>	11 mm
Threads per inch	27
Number of clamping slots	3
Standard	DIN 376

Thread depth	25.4 mm
Thread pitch	0.94 mm
Tapping hole Ø	11.85 mm
Number of cutting edges Z	3
Thread type	UNS-LH
Thread size	1/2-27 UNS LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap