

**Garant****Blind hole machine tap, uncoated, Type: 1.5/16-20****Order data**

Order number	130040 1.5/16-20
GTIN	4062406044688
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread Ø: 33.338 mm

Overall length L: 200 mm

Shank Ø D<sub>s</sub>: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 32.15 mm

**Technical description**

Threads per inch	20
Tool material	HSS E
Overall length L	200 mm
Standard	DIN 376
Thread pitch	1.27 mm
Shank Ø D <sub>s</sub>	28 mm
Thread Ø	33.338 mm

Thread depth	83.3 mm
Shank square □	22 mm
Number of cutting edges Z	4
Tapping hole Ø	32.15 mm
Number of clamping slots	4
Thread type	UN
Thread size	1.5/16-20 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap