

Garant**Blind hole machine tap, uncoated, Type: 3/4-12****Order data**

Order number	130040 3/4-12
GTIN	4062406044152
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 19.05 mm

Overall length L: 125 mm

Shank Ø D_s: 14 mm

Shank square □: 11 mm

Tapping hole Ø: 17 mm

Technical description

Shank square □	11 mm
Thread Ø	19.05 mm
Threads per inch	12
Standard	DIN 376
Tool material	HSS E
Thread pitch	2.117 mm
Overall length L	125 mm

Number of clamping slots	4
Shank $\varnothing D_s$	14 mm
Tapping hole \varnothing	17 mm
Thread depth	47.63 mm
Number of cutting edges Z	4
Thread type	UN
Thread size	3/4-12 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap