

Garant
Blind hole machine tap, uncoated, Type: 3/8-27

Order data

Order number	130040 3/8-27
GTIN	4062406043681
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread \varnothing : 9.525 mm
 Overall length L: 100 mm
 Shank \varnothing D_s : 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 8.7 mm

Technical description

Tool material	HSS E
Tapping hole \varnothing	8.7 mm
Number of cutting edges Z	3
Thread pitch	0.94 mm
Shank \varnothing D_s	10 mm
Thread \varnothing	9.525 mm
Threads per inch	27

Number of clamping slots	3
Thread depth	23.83 mm
Shank square □	8 mm
Standard	DIN 371
Overall length L	100 mm
Thread type	UNS
Thread size	3/8-27 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap