

Garant**Blind hole machine tap, uncoated, Type: 2-14****Order data**

Order number	130040 2-14
GTIN	4062406045395
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread \varnothing : 50.8 mm

Overall length L: 250 mm

Shank \varnothing D_s: 40 mmShank square \square : 32 mmTapping hole \varnothing : 49.25 mm**Technical description**

Tapping hole \varnothing	49.25 mm
Thread depth	127 mm
Threads per inch	14
Number of cutting edges Z	4
Tool material	HSS E
Number of clamping slots	4
Overall length L	250 mm

Thread pitch	1.814 mm
Shank square <input type="checkbox"/>	32 mm
Standard	DIN 376
Thread \varnothing	50.8 mm
Shank $\varnothing D_s$	40 mm
Thread type	UNS
Thread size	2-14 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap