

Garant**Blind hole machine tap, uncoated, Type: 3/8-32****Order data**

Order number	130040 3/8-32
GTIN	4062406043674
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread \varnothing : 9.525 mm

Overall length L: 100 mm

Shank \varnothing D_s: 10 mmShank square \square : 8 mmTapping hole \varnothing : 8.85 mm**Technical description**

Thread depth	23.83 mm
Shank square \square	8 mm
Shank \varnothing D _s	10 mm
Thread \varnothing	9.525 mm
Tapping hole \varnothing	8.85 mm
Overall length L	100 mm
Threads per inch	32

Number of cutting edges Z	3
Tool material	HSS E
Thread pitch	0.794 mm
Standard	DIN 371
Number of clamping slots	3
Thread type	UNEF
Thread size	3/8-32 UNEF
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap