

Garant
Blind hole machine tap, uncoated, Type: NO.8-36

Order data

Order number	130040 NO.8-36
GTIN	4062406043322
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 36

Thread \varnothing : 4.166 mm

Overall length L: 63 mm

Shank \varnothing D_s: 4.5 mm

Shank square \square : 3.4 mm

Tapping hole \varnothing : 3.5 mm

Technical description

Shank square \square	3.4 mm
Tapping hole \varnothing	3.5 mm
Overall length L	63 mm
Thread pitch	0.706 mm
Tool material	HSS E
Thread \varnothing	4.166 mm
Threads per inch	36

Thread depth	10.4 mm
Shank $\varnothing D_s$	4.5 mm
Number of clamping slots	3
Number of cutting edges Z	3
Standard	DIN 371
Thread type	UNF
Thread size	8-36 UNF
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap