

Garant
Blind hole machine tap, uncoated, Type: NO.2-64

Order data

Order number	130040 NO.2-64
GTIN	4062406043223
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 64

Thread \varnothing : 2.184 mm

Overall length L: 45 mm

Shank \varnothing D_s: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 1.9 mm

Technical description

Thread pitch	0.399 mm
Tapping hole \varnothing	1.9 mm
Thread depth	5.46 mm
Thread \varnothing	2.184 mm
Tool material	HSS E
Standard	DIN 371
Number of cutting edges Z	3

Shank $\varnothing D_s$	2.8 mm
Number of clamping slots	3
Threads per inch	64
Shank square \square	2.1 mm
Overall length L	45 mm
Thread type	UNF
Thread size	2-64 UNF
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap