

**Garant**
**Blind hole machine tap, uncoated, Type: 13/16-20**

**Order data**

Order number	130040 13/16-20
GTIN	4062406044176
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread Ø: 20.638 mm

Overall length L: 140 mm

Shank Ø D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.6 mm

**Technical description**

Number of cutting edges Z	4
Tool material	HSS E
Thread pitch	1.27 mm
Tapping hole Ø	19.6 mm
Shank square □	14.5 mm
Standard	DIN 376
Number of clamping slots	4

Overall length L	140 mm
Threads per inch	20
Thread depth	51.6 mm
Shank $\varnothing D_s$	18 mm
Thread $\varnothing$	20.638 mm
Thread type	UNEF
Thread size	13/16-20 UNEF
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap