

Garant
Blind hole machine tap, uncoated, Type: 2-18

Order data

Order number	130040 2-18
GTIN	4062406045371
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread Ø: 50.8 mm

Overall length L: 250 mm

Shank Ø D_s: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 49.5 mm

Technical description

Thread Ø	50.8 mm
Overall length L	250 mm
Tapping hole Ø	49.5 mm
Shank square □	32 mm
Number of clamping slots	4
Threads per inch	18
Thread pitch	1.411 mm

Shank $\varnothing D_s$	40 mm
Thread depth	127 mm
Number of cutting edges Z	4
Tool material	HSS E
Standard	DIN 376
Thread type	UNS
Thread size	2-18 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap