

Garant**Blind hole machine tap, uncoated, Type: NO.3-48****Order data**

Order number	130040 NO.3-48
GTIN	4062406043254
Item class	10N

Description**Note:**

Delivery time: 91 calendar days
Minimum order quantity: 25 pcs.
Special / custom-made product - return not possible
Thread type: UNC
Tool material: HSS E
Standard: DIN 371
Threads per inch: 48
Thread \varnothing : 2.515 mm
Overall length L: 50 mm
Shank $\varnothing D_s$: 2.8 mm
Shank square \square : 2.1 mm
Tapping hole \varnothing : 2.05 mm

Technical description

Thread \varnothing	2.515 mm
Overall length L	50 mm
Number of cutting edges Z	3
Tapping hole \varnothing	2.05 mm
Thread depth	6.29 mm
Thread pitch	0.529 mm
Shank $\varnothing D_s$	2.8 mm

Threads per inch	48
Shank square □	2.1 mm
Tool material	HSS E
Standard	DIN 371
Number of clamping slots	3
Thread type	UNC
Thread size	3-48 UNC
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap