

Garant
Blind hole machine tap, uncoated, Type: 3/4-20

Order data

Order number	130040 3/4-20
GTIN	4062406044114
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 2 pcs.
 Special / custom-made product - return not possible
 Thread type: UNEF
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 20
 Thread \varnothing : 19.05 mm
 Overall length L: 125 mm
 Shank \varnothing D_s : 14 mm
 Shank square \square : 11 mm
 Tapping hole \varnothing : 18 mm

Technical description

Standard	DIN 376
Tool material	HSS E
Thread pitch	1.27 mm
Overall length L	125 mm
Number of cutting edges Z	4
Tapping hole \varnothing	18 mm
Shank \varnothing D_s	14 mm

Number of clamping slots	4
Thread depth	47.63 mm
Shank square □	11 mm
Threads per inch	20
Thread Ø	19.05 mm
Thread type	UNEF
Thread size	3/4-20 UNEF
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap