

Garant**Blind hole machine tap, uncoated, Type: NO.1-64****Order data**

Order number	130040 NO.1-64
GTIN	4062406043216
Item class	10N

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNC

Tool material: HSS E

Standard: DIN 371

Threads per inch: 64

Thread \varnothing : 1.854 mm

Overall length L: 45 mm

Shank \varnothing D_s: 2.8 mmShank square \square : 2.1 mmTapping hole \varnothing : 1.5 mm**Technical description**

Tapping hole \varnothing	1.5 mm
Thread pitch	0.399 mm
Shank square \square	2.1 mm
Overall length L	45 mm
Tool material	HSS E
Number of clamping slots	2
Threads per inch	64

Number of cutting edges Z	2
Thread depth	4.635 mm
Standard	DIN 371
Shank $\varnothing D_s$	2.8 mm
Thread \varnothing	1.854 mm
Thread type	UNC
Thread size	1-64 UNC
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap