Garant

Blind hole machine tap, uncoated, Type: 7/8-27

Order data

Order number	130040 7/8-27
GTIN	4062406044206
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible

Technical description

Shank ∅ D_s	18 mm
Thread pitch	0.941 mm
Shank square ☐	14.5 mm
Overall length L	140 mm
Standard	DIN 376
Tapping hole ∅	21.4 mm
Thread depth	55.56 mm
Number of cutting edges Z	4
Thread ∅	22.225 mm
Tool material	HSS E
Threads per inch	27
Number of clamping slots	4
Thread type	UNS

Thread size	7/8-27 UNS
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap