

Garant
Blind hole machine tap, uncoated, Type: NO.4-48

Order data

Order number	130040 NO.4-48
GTIN	4062406043261
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 48

Thread Ø: 2.845 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.4 mm

Technical description

Overall length L	56 mm
Thread depth	7.1 mm
Standard	DIN 371
Shank square □	2.7 mm
Tool material	HSS E
Number of cutting edges Z	3
Threads per inch	48

Tapping hole Ø	2.4 mm
Shank Ø D _s	3.5 mm
Thread pitch	0.529 mm
Thread Ø	2.845 mm
Number of clamping slots	3
Thread type	UNF
Thread size	4-48 UNF
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap