

**Garant****Blind hole machine tap, uncoated, Type: NO.10-28****Order data**

Order number	130040 NO.10-28
GTIN	4062406043391
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 28

Thread  $\varnothing$ : 4.826 mm

Overall length L: 70 mm

Shank  $\varnothing$  D<sub>s</sub>: 6 mmShank square  $\square$ : 4.9 mmTapping hole  $\varnothing$ : 3.95 mm**Technical description**

Tapping hole $\varnothing$	3.95 mm
Thread $\varnothing$	4.826 mm
Shank $\varnothing$ D <sub>s</sub>	6 mm
Shank square $\square$	4.9 mm
Thread pitch	0.907 mm
Threads per inch	28
Overall length L	70 mm

Tool material	HSS E
Standard	DIN 371
Number of clamping slots	3
Thread depth	12.1 mm
Number of cutting edges Z	3
Thread type	UNS
Thread size	10-28 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap